

Amendments to the Claims:

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

1. (currently amended) A method of forming a film comprising:
providing a first flexible light transmitting substrate having opposite first and second major surfaces, the first surface having a plurality of structures defining a plurality of cavities therebetween;
providing a second flexible substrate having opposite first and second major surfaces and an optical adhesive material disposed on the first surface of the second substrate;
and
laminating the first flexible light transmitting substrate to the plurality of structures by bringing positioning the first surfaces of the first and second flexible substrates together so that the optical adhesive material proximate the first surface of the second substrate to at least partially fills the cavities, the lamination resulting in a rigid film with the optical material.
2. (currently amended) The method of claim 1 in which the optical adhesive material is [[a]] light absorbing adhesive.
3. (currently amended) The method of claim 1 in which:
the plurality of structures comprise a host material that has a first refractive index; and
the optical adhesive material has a second refractive index, the second refractive index being less than the first refractive index.
4. (original) The method of claim 3 in which:
the first light transmitting substrate has a third refractive index, the third refractive index being greater than the second refractive index.

5. (original) The method of claim 3 in which a difference between the first refractive index and the second refractive index is at least about 0.06.
6. (original) The method of claim 1 in which the second substrate is a shield.
7. (currently amended) The method of claim 1 in which the step of laminating the first flexible light transmitting substrate to the plurality of structures ~~positioning the first surface of the first substrate toward the first surface of the second substrate to at least partially fill the cavities with the optical material~~ includes completely filling the cavities with the optical adhesive material.
8. (original) The method of claim 1 in which each structure is light diffusive.
9. (canceled)
10. (canceled)
11. (currently amended) A film for a screen comprising:
 - a light transmitting flexible substrate;
 - a plurality of structures disposed on the substrate, the structures defining a plurality of cavities therebetween;
 - a flexible shielding substrate disposed proximate the plurality of structures; and
 - an optical adhesive disposed between the shielding substrate and the plurality of structures, the optical adhesive at least partially filling the cavities, wherein the combination of the light transmitting flexible substrate and the flexible shielding substrate is rigid.
12. (original) The film of claim 11 further comprising air partially filling the cavities.

13. (original) The film of claim 11 in which the plurality of structures have a first refractive index and the optical adhesive has a second refractive index, the second refractive index being less than the first refractive index.
14. (original) The film of claim 13 in which a difference between the first refractive index and the second refractive index is at least about 0.06.
15. (original) The film of claim 11 in which the optical adhesive completely fills the cavities.
16. (original) The film of claim 11 in which each structure has a base and a plurality of walls which narrow the structure as the walls extend from the base.
17. (original) The film of claim 16 in which each structure is a rib.
18. (original) The film of claim 11 in which the light transmitting substrate comprises a first material and the plurality of structures comprise the first material and a plurality of light diffusing particles.
19. (original) The film of claim 11 in which the optical adhesive includes a black pigment.
20. (canceled)
21. (original) The film of claim 11 in which each structure is light diffusive.
22. (original) The film of claim 11 in which the optical adhesive is light absorbing.
23. (canceled)
24. (currently amended) A method of forming a film comprising:

providing a light transmitting flexible substrate having a plurality of structures disposed thereon, the structures defining a plurality of cavities therebetween; and laminating disposing a flexible shielding substrate to approximate the plurality of structures; and by at least partially filling the cavities with an optical adhesive disposed between the shielding substrate and the plurality of structures, the lamination resulting in a rigid film.

25. (original) The method of claim 24 in which the plurality of structures have a first refractive index and the optical adhesive has a second refractive index, the second refractive index being less than the first refractive index.

26. (original) The method of claim 25 in which a difference between the first refractive index and the second refractive index is at least about 0.06.

27. (original) The method of claim 24 in which the step of filling the cavities includes completely filling the cavities with the optical adhesive.